

HYTORC

TOOL MODEL: EDGE-12 PRESSURE/TORQUE CONVERSION CHART

Standard Torque Chart

PRESSURE IN PSI	FT. LBS.	TORQUE IN		PRESSURE IN BAR
		KGM	NM	
1500	1615	223	2189	104
1600	1726	239	2340	110
1800	1948	269	2641	124
2000	2171	300	2942	138
2200	2390	331	3240	152
2400	2610	361	3538	165
2600	2829	391	3835	179
2800	3049	422	4133	193
3000	3269	452	4431	207
3200	3494	483	4736	220
3400	3719	514	5042	234
3600	3944	545	5347	248
3800	4169	577	5652	262
4000	4395	608	5957	276
4200	4621	639	6264	290
4400	4847	670	6571	303
4600	5074	702	6878	317
4800	5300	733	7184	331
5000	5526	764	7491	345
5200	5759	796	7806	358
5400	5991	829	8121	372
5600	6223	861	8436	386
5800	6456	893	8751	400
6000	6688	925	9066	414
6200	6917	957	9376	427
6400	7145	988	9686	441
6600	7374	1020	9996	455
6800	7603	1051	10306	468
7000	7831	1083	10616	482
7200	8056	1114	10920	496
7400	8280	1145	11225	510
7600	8505	1176	11529	524
7800	8729	1207	11834	538
8000	8954	1238	12138	552
8200	9201	1272	12472	565
8400	9447	1307	12807	579
8600	9694	1341	13141	593
8800	9940	1375	13475	607
9000	10187	1409	13810	620
9200	10408	1439	14109	634
9400	10629	1470	14408	648
9600	10849	1500	14708	662
9800	11070	1531	15007	676
10000	11291	1562	15306	690

* ISO DOCUMENT 9000

REV. 5/27/2011

** THIS TORQUE CHART SUPERSEEDS PREVIOUS CHART DATED 1-22-2010
AND IS EFFECTIVE FOR TOOLS WITH SERIAL #'S: E12 EA1XXX-XXX